T66 PERFORMANCE



by Amorim

AcoustiCORK®

Agglomerated cork and recycled rubber underlayment for impact, noise and thermal insulation

PRODUCT SPECIFICATION

Resilient acoustic underlayment made of agglomerated cork and recycled SBR (Styrene Butadiene Rubber) with PU (polyurethane) elastomer bonding agent for impact noise insulation for ceramic, natural stone and wood-based floors, with a density up to 650kg/m³.

KEY FEATURES

- Homogeneous material produced from cork and recycled rubber granules with the same size (0.5-1mm)
- ► High durability and long term resilience
- High performance with reduced thickness
- ▶ Low residual indentation and free of migration of plasticizers

TECHNICAL PROPERTIES

Flooring		Ceramic/Natural Stone		Wood	
Thickness	mm	4.5	3.0	3.0	2.0
Thermal Resistance (TR) $^{\textcircled{1}}$	m².ºC/W	0.037	0.024	0.024	0.016
Floor Durability					
Punctual Conformability (PC) $^{\textcircled{0}}$	mm	NA	NA	_	_
Compressive Strength (CS) $^{\textcircled{0}}$	kPa	NA	NA	> 200	> 200
Compressive Creep (CC) ⁽¹⁾	kPa	TBD	TBD	TBD	> 140
Water Vapor Resistance (SD) $^{\odot}$	m	NA	NA	_	> 75
Vapor Barrier		NA	NA	0	•

① EN 16354 TBD To be determined NA Not applicable ● Yes O No



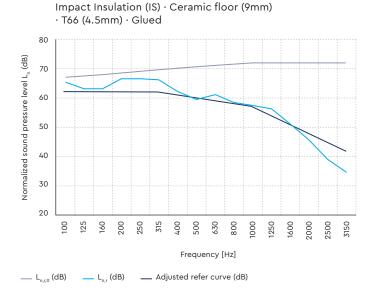
PHYSICAL AND MECHANICAL PROPERTIES

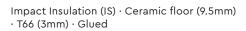
Specific Weight (kg/m³ lb/ft³) ^①	560-650 35-40
Tensile Strength (kPa) ^①	> 600
Compression at 0.7MPa (%) $^{\textcircled{1}}$	15-30
Recovery after 0.7MPa (%) $^{\mbox{\tiny (1)}}$	> 75
(1) ISO 7322	

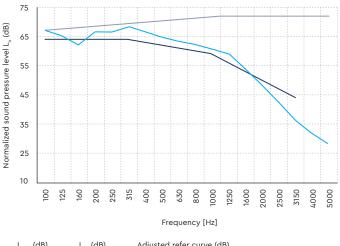
ACOUSTIC RESULTS

Flooring		Ceramic	Ceramic	Wood	Wood	Engineering wood
Flooring Thickness	mm	9	9.5	21	12	20
Underlayment Thickness	mm	4.5	3	3	3	2
Impact Insulation (IS) $^{\odot}$	dB (ISO)	18	16	16	19	18
Impact Insulation IIC ΔIIC $^{\odot}$	dB (ASTM)	- -	— I —	— I —	— I —	50 22
Sound Transmission (STC) $^{\struture{3}}$	dB (ASTM)	—	—	—	—	—
System (Glued Floating)		Glued	Glued	Glued	Floating	Glued
System (Ceiling)		0	0	0	0	0

③ Standard ISO 717-2:2013 ② Standard ASTM E413 ③ Standard ASTM E989-89 ● Yes O No







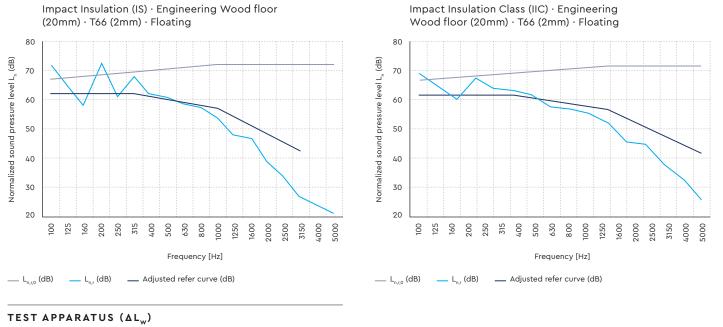
L_{n,r,0} (dB) ____ L_{n,r} (dB) Adjusted refer curve (dB)

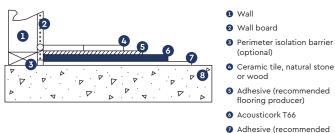




1000 1250 1600 2000 2500 3150 4000 5000

ACOUSTIC RESULTS

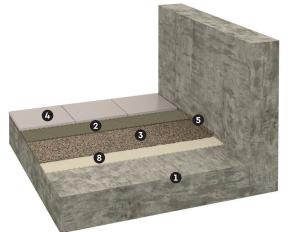




flooring producer) 3 Subfloor concrete slab

INSTALLATION

GLUED FLOORS



- Reinforced concrete slab
- 2 Cement glue
- **3** Agglomerated cork resilient layer Acousticork T66
- Floor covering composed by glued down wood, ceramic or nature stone

NON GLUED FLOORS

- S Perimeter insulation barrier (optional)
- Vapor barrier (for wood based flooring)
- Floor covering composed by non glued wood floor
- 8 Adhesive (optional)

*Product images and illustrations are for illustrative purposes only.

GENERAL INSTALLATION INSTRUCTIONS

The following installation instructions are recommended by Amorim Cork Composites, but are not intended as a definitive project specification. They are presented in an attempt to be used with recommended installation procedures of the flooring installer.

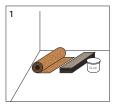
Final Flooring

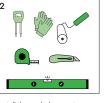
Always follow manufacturers recommended installation instructions, particularly when adhesives are recommended.

Recommended Adhesives

Wood floor to Acousticork: Water-Based Emulsion/Polyurethane Glue;

APPLICATION PROCESS · GLUED FLOOR





< 2.5% Humidity

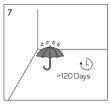
The humidity content of the

exceed 2.5 % (MC).

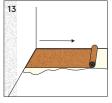
substrate is critical: it must not

These are all the materials needed to install the underlayment.

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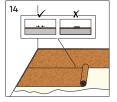


New concrete slabs must be left to cure for 120 days before installation.

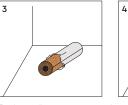


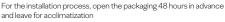
The underlayment should be installed in a perpendicular direction that you plan to install the final floor.

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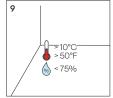


The underlay must cover the entire area without any gaps nor overlaps.

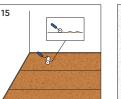




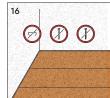
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Air temperature should be above 10°C and air humidity below 75%.



Use the paint roller to make sure the underlayment doesn't have any waves.



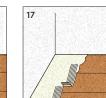
Optional step: apply the glue

using a trowel. The installation

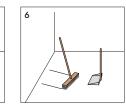
of a moisture barrier is not

necessary.

Never mechanically secure the underlayment with screws, nails or staples, since this may undermine its effectiveness.

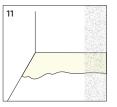


Apply the same glue on the underlayment.



Subfloor preparation: Make sure that the subfloor is leveled, dry, clean and in good structural conditions.

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Ceramic to Acousticork: Flexible Cement Glue.

Never mechanically fasten the Acousticork T66 to the flooring

For more detailed installation instructions, please contact us.

Never install a wood or laminate floor without vapor barrier

floor as this will severaly diminish its acoustical value.

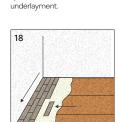
(integrated or applied before the underlayment).

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Important Notes

Optional step: we recommend the use of an adequate glue for the flooring to be installed.



Install the underlayment

directly on the adhesive, leave a

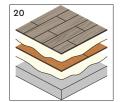
space between the wall and the

Install the flooring in a perpendicular direction to the underlayment, and let the whole floor dry completely before you start to use it.



For more information about this installation process and for non glued floors, access here

Always follow the flooring manufacturer's recommended installation instructions.



Total System. d



The data provided in this Technical Data Sheet represents typical values. This information is not intended to be used as a purchasing specification and does not imply suitability for use in a specific application. Failure to select the proper product may result in either equipments damage or personal injury. Please contact Amorim Cork Composites regarding specific application recommendations. Amorim Cork Composites expressly disclaims all warranties, including any implied warranties or merchantability or of fitness for a particular purpose. Amorim Cork Composites is not liable for any indirect special, incidental, consequential, or punitive damages as a result of using the information listed in this TDS. Any of its material specification sheets, its products or any future use or re-use of them by any person or entity. For contractual purposes, please request our Product Specifications Sheet (PDA).