ACM40 is an engineered cork composite material used in multilayer panel constructions as a CLD (constrained layer damper) preventing and dissipating structural vibration before it is transformed into airborne noise.

This product is suitable to be bonded using existing industry adhesives and technologies to different substrates like:

• Plywood
• Aluminum
• Steel
• GRP (Glass Reinforced Plastic)
• CFRP (Carbon Fiber Reinforced Plastic)

Features

• Non-hazardous
• Wear-resistant
• Low water absorption
• Good dimensional stability
• Non brittle
• No mould growth

Lightweight

Thermal insulation

Acoustic isolation

Sustainable and energy efficient

ACM40 is free of:

• PVC (Poly Vinyl Chloride)
• Formaldehyde
• Heavy Metals (Pb, Cd, Hg and Cr (VI))

Complies with RoHS and ELV 2000/53/EC European Directives

Thermal resistivity (m°K/W)

<table>
<thead>
<tr>
<th>Material</th>
<th>Thermal Resistivity (m°K/W)</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACM40</td>
<td>21,7*</td>
</tr>
<tr>
<td>Rubber</td>
<td>0,09*</td>
</tr>
<tr>
<td>Heavy Mass Layer</td>
<td>200-250</td>
</tr>
</tbody>
</table>

Density (kg/m³) | 200-250
Tensile strength (MPa) | >0,4
Stress at 10% compression (MPa) | 0,20*
Thermal resistivity (m²K/W) | 21,7*
Loss factor at 20 °C @ 1 Hz | 0,09*

* Typical values

AMORIM CORK COMPOSITES
Constrained - layer damping

During vibration distortion the system flexes creating sheer forces on the constrained layer.

It is these shear forces that cause the energy to dissipate and turn into heat.

Panel surface weight

Lightweight materials enable vehicles to reduce weight without reduction in size, load-carrying capacity and safety. It also allows the vehicle to achieve higher speeds.

When composite panels are used in the manufacture of such vehicles, the reduction of the panel surface weight is the most cost-effective mean to reduce fuel consumption and release of greenhouse gases to the atmosphere.

In the transportation sector and considering that a bus utilize $25\mathrm{m}^2$ of composite panel, ACM40 core material can reduce up to 140kg with an equivalent $\mathrm{CO}_2$ saving of more than 300kg/year (a).

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The data provided in this Material Data Sheet represents typical values. This information is not intended to be used as a purchasing specification and does not imply suitability for use in a specific application. Failure to select the proper sealing product may result in either product damage or personal injury. Please contact Amorim Cork Composites regarding recommendations for specific applications. Amorim Cork Composites expressly disclaims all warranties, including any implied warranties of merchantability or of fitness for a particular purpose. Amorim Cork Composites is not liable for any indirect, special, incidental, consequential, or punitive damages as a result of using the information listed in this material data sheet, any of its brochures, its products or any future use or reuse of them by any person or entity. For contractual purposes, please request our Product Specifications Sheet (PDA).

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